

## CLAIMS

Sub B1  
1. Compositions for coating having a dry content higher than 80%, preferably of about 85-90% by weight, based on polyisocyanates and PFPE, completely crosslinkable also in a range of temperatures between 5°C and 20°C, said compositions comprising the following components:

- Component 1): mixture comprising:

1.a) Partially fluorinated prepolymers, having free NCO groups, obtained by reaction of (per)fluoropolyethers (PFPEs) diols having number average molecular weight  $M_n$  in the range 800-1,500, preferably 1,000-1,200, with the cyclic trimer of the isophorondiisocyanate (IPDI), in said reaction the ratio in equivalents between the OH/NCO groups being in the range 0.20-0.25,

1.b) non cyclic isocyanic trimer of hexamethylendiisocyanate (biuret of HDI) having an absolute viscosity at 20°C lower than 5,000 mPa.s,

in component 1) the ratio referred to the dry product between the compound 1.b) and the compound 1.a) being in the range 10-90, preferably 30-60 parts of compound 1.b)/100 parts of compound 1.a);

- Component 2): (per)fluoropolyether (PFPE) diol having  $M_n$  in the range 350-700, preferably 500-650,

the amount of PFPE diol component 2) being such that the ratio in equivalents between the OH and NCO groups in the composition is in the range 0.9-1.1; component 3): inert organic solvent under crosslinking conditions, complement to 100% by weight of the composition.

2. Composition according to claim 1, wherein the component 1.a) is obtainable by hot dissolving, preferably at 40°-80°C, the trimer of IPDI and the (per)fluoropolyether diol in a solvent as those indicated in component 3) and maintaining the stoichiometric ratio in equivalents OH/NCO within the indicated limits and a dry content in the range 65%-85% by weight, by adding the polymerization catalyst and hot maintaining the reaction until reaching the theoretic NCO content.

#### CLAIM 1

3. Composition according to ~~claims 1-2~~, wherein as component 2, (2a) mixtures of PFPE oligomer diols having Mn in the range 800-1,500, preferably 1,000-1,200, with PFPE oligomer diols having Mn in the range 350-700, preferably 500-650, are used, in said mixtures of oligomers the weight ratio between the high and low molecular weight oligomers, respectively, being in the range 1/2-1/10, or the number average molecular weight of the mixtures of PFPE diol oligomers

being lower than or equal to 700.

*A* 4. Composition according to ~~claims 1-3~~ <sup>CLAIM 1</sup>, wherein the component 3) is a solvent which does not react with the OH and NCO groups present in the composition of the invention.

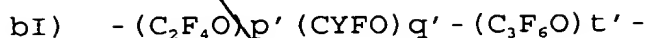
5. Composition according to claim 4, wherein component 3 is an aprotic dipolar solvent.

*A* *Sy 2/3* 6. Composition according to ~~claims 1-5~~ <sup>CLAIM 1</sup>, wherein the (per)fluoropolyether diol compounds comprise one or more of the following (per)fluorooxyalkylene units  
 $-(C_3F_6O)-$ ,  $-(CFYO)-$ ,  $-(C_2F_4O)-$ ,  $-CR_4R_5CF_2CF_2O-$ ,  $-(CF_2)_{a'}O-$ ,  
 wherein Y is F or  $CF_3$ ,  $R_4$  and  $R_5$  are equal to or different from each other and selected from H, Cl,  $a'$  is an integer equal to 3 or 4.

*Sy 2/3* Composition according to claim 6, wherein the PFPE diols are selected from the following, wherein the (per)fluoropolyoxyalkylene units are statistically distributed along the chain:

aI)  $-(C_3F_6O)m'(CFYO)n'-$  wherein the  $(C_3F_6O)$  and  $(CFYO)$  units are perfluorooxyalkylene units statistically distributed along the chain;  $m'$  and  $n'$  are integers such as to give the above mentioned molecular weights, and  $m'/n'$  are comprised between 5 and 40,  $n'$  being different from 0; Y is F or  $CF_3$ ;

when the unit (CFYO) is absent in this case  $n'$  can also be equal to 0;

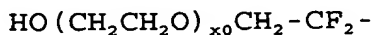


wherein  $p'$  and  $q'$  are integers such that  $p'/q'$  ranges between 5 and 0.3, preferably between 2.7 and 0.5 and such that the molecular weight is within the above indicated limits;  $t'$  is an integer with the meaning of  $m'$ ,  $Y = F$  or  $CF_3$ ;  $t'$  can be 0 and  $q'/(q'+p'+t')$  is equal to 1/10 or lower and the  $t'/p'$  ratio ranges from 0.2 to 6;

cI)  $-CR_4R_5CF_2CF_2O-$  wherein  $R_4$  and  $R_5$  are equal to or different from each other and selected from H, Cl, the molecular weight such as to be comprised in the above mentioned limits, a fluorine atom of the perfluoromethylene unit can be substituted with H, Cl, or perfluoroalkyl group, having for example from 1 to 4 carbon atoms;

dI)  $-(CF_2)_a'O-$  wherein  $a'$  is an integer equal to 3 or 4.

Composition according to ~~claims 6-7~~ <sup>CLAIM 6</sup>, wherein the two end groups, equal to or different from each other, of the bifunctional (per)fluoropolyethers are of the type



wherein  $x_0$  is an integer from 0 to 4, preferably from 0 to 2; in the preferred compounds  $x_0 = 0$ ; said end group

being linked to the (per)fluorooxyalkylene unit by an oxygen atom but not by peroxidic sequences -O-O-.

*A* 9. Compositions according to ~~claims 1-8~~ <sup>CLAIM 1</sup> which can be formulated both as monocomponent and as bicomponent.

10. Composition according to claim 9, wherein the bicomponent formulation comprises A (components 1.a + 1.b) and B (component 2), the solvent being added in A and/or in B.

*A* *6/27* 11. Compositions according to ~~claims 1-10~~ <sup>CLAIM 1</sup>, containing additives such as pigments and fillers, preferably dispersed or pre-dispersed in component 2), thixotropic agents, polymer dispersing agents acrylic, silicone, polyurethane, polyamine, or having a carboxylic or non ionic functionality; stretching, anticissing, antifoam additives, additives to reduce photooxidation such as UV adsorber and hindered amines (HALS).

*A* 12. Compositions according to ~~claims 1-11~~ <sup>CLAIM 1</sup> crosslinked by addition of a catalyst.

*6/27* *POB* 13. Composition according to claim 12, wherein the catalyst is selected from the following classes: metal or amine catalysts, preferably tertiary amines such as triethylenediamine, N-ethyl-ethylenediamine, tetramethylguanidine, dimethyl cyclohexylamine, diazobicyclo octane; organometal catalysts such as dibutyltin dilaurate, tin octanoate,

cobalt naphthenate, vanadium acetylacetonate, dimethyltin-diethylhexanoate, dibutyltin diacetate, dibutyltin dichloride, and mixtures thereof; the catalyst being added in concentrations generally ranging from 0.1 to 2% by weight and preferably from 0.5 to 1%.

14. Coating obtainable by the compositions of ~~claims 12-13~~. <sup>CLAIM 12</sup>

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